### Before fitting your Jetex Sports Exhaust System

- 1. Please ensure that you have the correct exhaust system and individual components by using the parts guide included in the box.
- 2. It is always advised to use a qualified installer with a vehicle lift, but we know that a lot of our customers like to fit their Jetex exhaust themselves. If you are fitting your exhaust at home, make sure your vehicle is on a level surface and that the original exhaust is cool enough to work with.
- theexhaustsyst
- 3. To prevent serious injury, always use axle-stands to support the vehicle when working underneath the vehicle.
- 4. If possible, wear protective clothing, including glasses and gloves.

## Removing the original/old exhaust

- 5. Spray all bolts and joints and mounts with a releasing fluid and allow to penetrate for about an hour or as long as necessary.
- 6. It is recommended to remove the original exhaust from the back of the car and then to work forwards.
- 7. Some original exhausts are one piece systems and so will need to be cut to remove them. This is a common fact and is also applicable even if replacing a standard exhaust with a standard aftermarket part. Please be careful when removing an original exhaust as it may be very heavy. We advise getting some sort of help to do this.
- 8. Where hangers are stubbornly attached to the rubbers, in some cases it is advised to remove the whole hanger assembly if possible.

#### Installing your Jetex Sports System

- 9. Remove all the plastic from the silencers, but leave the tailpipes covered until the exhaust system is fitted. Make sure that any of the hanger assemblies that were removed from the OE exhaust are re-fitted to your new Jetex exhaust.
- 10. A common problem is when worn or damaged mounts are reused. These must be replaced to allow correct fitting of your Jetex exhaust. Also, where original rubbers have perished or are stretched, replace these with new ones (when supplied in the fitting kit) or source new ones from a local motor factor.
- 11. Apply a small amount of exhaust paste to the inside of each slotted joint to help prevent gas leaks and/or seizure of the pipework.
- 12. Install your Jetex exhaust system from front to back without clamping any joints. It is essential that all parts are fitted and aligned correctly before using a spanner or torque gun. An incorrectly fitted part at the front of the exhaust can lead to significant misalignment at the back.
- 13. It is recommended to position the your Jetex system so that the hangers are inclined to the front of the car by approx 1cm. During use, a stainless exhaust can expand significantly, and so by inclining the exhaust during fitting, it will move into a vertical position on expansion.

#### Installing your Jetex Sports System cont...

- 14. Ensure that there is maximum clearance around the pipework, especially around any axle bends. This will prevent any potential fouling of the sub frame.
- 15. Once the exhaust is correctly aligned, tighten all clamps and brackets, but do not overtighten.

#### Running your Jetex Sports Exhaust System for the first time

- 16. For stainless steel exhausts, it is recommended to clean any excess oil/grease from the silencers and tailpipes (but the tailpipes should remain covered during fitting).
- 17. Always ensure there is adequate ventilation before starting the engine.
- 18. On idle, allow the system to warm up and check for any leaks.
- 19. If possible, take your vehicle on a test drive, without driving it too hard. You will be able to hear if there are any knocks and this will also give the exhaust an opportunity to settle in and flag up any leaks.
- 20. Return to your garage or workshop, and re-check joints and brackets to make sure the exhaust is secure. Please turn the engine off while doing this and allow the exhaust to cool down until it's warm. Stainless steel can reach very high temperatures, even under normal driving conditions and after short distances.

#### Tailpipe Care

21. Jetex use T304 stainless steel for all tailpipes. While this is an inherently 'rust-free' product, poor care and maintenance can lead to pitted tailpipes which can exhibit signs of pit/flash corrosion. As your tailpipes are the visible part of the exhaust, it makes sense to keep these clean. Please use a suitable metal polish at regular intervals (especially during the winter), but avoid alkaline-based cleaners such as wheel cleaner.

# Thank you for purchasing a Jetex Exhaust System!







